

The Hard Facts

Machine Base for Walerko Tool and Engineering

Project Overview

- Excavation and recessed machine pit construction for gantry milling machine
- Tight work deadline to meet machine delivery schedule

"The project went great, as usual. We chose L.L. Geans for this job because they've done good work for us in the past."

—Jim Byler
Production Manager
Walerko Tool and Engineering



Walerko Tool and Engineering is a machining shop in Elkhart, Indiana. When Walerko ordered a new gantry milling machine to service their growing mining and agricultural markets, they called L.L. Geans to build the machine pit. The machine pit was recessed 30 inches to accommodate a low ceiling height and overhead crane. Walerko also wanted the convenience of a lift table at floor level for the easy loading and unloading of large components.

L.L. Geans met Walerko's tight schedule: They received the go-ahead for the project on October 29th and the machine was on the base and running the first week of December. ■



Concrete Services

- Building Foundations
- Floor Slabs
- Parking Lots
- Sidewalks and Curbs
- Concrete Buildings
- Machine Pits & Bases
- Concrete Restoration
- Ramps & ADA Ramps
- Structural Renovations
- Sign Bases
- Architectural Concrete

Industrial Services

- Containment Pits
- Machine Pits & Bases
- Crack & Joint Repair
- Masonry Repair
- Protection Posts
- Trench Drains
- Excavation & Demolition
- Loading Docks
- Dock Levelers
- Trench Drains
- Floor Repairs
- Overhead Service Door Prep

General Construction

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- Building Additions
- Structural Steel & Wood
- Turnkey Installations
- Excavation & Demolition
- Concrete Buildings
- Architectural Pre-Cast
- Commercial/Retail work



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Winter Is a Great Time for R&M **(Repair and Maintenance)**

- Maintain and update your facility for the safety and productivity of your employees.
- We will work evenings or weekends, if necessary, to avoid downtime and meet your deadline.
- Work area will be kept safe, clean and orderly.
- Here's a list of the types of jobs that can be completed in a timely fashion if you schedule before our busy season starts in April.
 - Masonry, crack and joint repair
 - Floor slab replacement
 - Containment pits
 - Loading docks
 - Protection posts
 - Door openings
 - Trench drains
 - Ramps
 - Overhead and service doors

We recently completed concrete patch and repair work at the AMPCO parking garage in downtown South Bend. This is an ideal winter project.

